

Date: Tuesday, 01/04/2008 8:04:14 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CONSOLE SIDE RH (407 HI-SLOPE)
Job Number	: 38265		
Estimate Number	: 11003		
P.O. Number	:	Part Number	: D26042
This Issue	: 01/04/2008 S.O. No. :	Drawing Number	: D2604 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 01/04/2008 Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 34779	Material	:
Written By	: <u>26/02.04.01</u>	Due Date	: 08/04/2008 Qty: 8 Utn: Each
Checked & Approved By	:		
Comment	: Est. 02.06.05 Added alodine finish TSR 1290 NG Est Rev:D 07-09-24 Now On Waterjet JLM Verified By:EC Est Rev:E 07-12-18 RevB as per dwg ECN1059 DD verified by: EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M2024T3S040	2024-T3 .040 sheet
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14.146



Comment: Qty.: 1.4146 sf(s)/Unit Total : 11.3165 sf(s)
 2024-T3 .040 sheet

Material: 2024-T3 (QQ-A-250/4) 0.040" thick
 (M2024T3S.040) Batch 107461 HB 8-4-2

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2604

Dwg Rev: BProg Rev: B

HB 8-4-2

(10)

2-Deburr if necessary

HB 8-4-2

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-4-2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/04/02

